	<u>Percent</u>
✓ Chromium	15 - 30.0
✓ Molybdenum	2.0 - 8.0
Iron	>10 to <50.0
Boron /	>0 to < 5 0 5.0
Cobalt	>0 to <20
Nickel /	>0 to <30
Vanadium /	>0 to <6
Niobium /	>0 to <6

and including at least about 12% by weight of the combination of vanadium, tungsten and molybdenum; including carbon; being substantially free of silicon; including greater than 8% by weight of the combined elements vanadium, molybdenum and niobium; including less than 32% by weight of the combined elements nickel and cobalt; and including greater than 27% by weight and less than 65% by weight of the combined elements chromium, tungsten, molybdenum, vanadium, and niobium.

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49. (Amended) An article of equipment intended to be submerged in molten zinc, molten aluminum and mixtures thereof, said article containing an alloy material comprised of:

	<u>Percent</u>
Carbon Chromium	1.6 - 2.6
15 Cr=30 Chromium	[.5 - 30.0] <u>15.0 - 30.0</u>
102 W=30 Tungsten	10.0 - 30.0
✓ Molybdenum	2.0 - 8.0
10 c fecso Iron	10.0 - 50.0

and including, vanadium, niobium, cobalt, boron, and manganese and being substantially free of silicon.

In claims 2-10, 12, 34, 35, 37, 38, 42, 43, 44, 45, 47 and 48 line 1, delete "1" and substitute therefore --50--.